

# Wilson Grain Trailer Assembly Instructions

## 6000 Series

Thank you for purchasing the Lonestar Models 1/87 scale Wilson Pacesetter grain trailer. Our model replicates a 1998 version of the prototype that scales 43' long and 96" wide, the most commonly sold configuration that year. Our model, like the prototype, is offered in several combinations of side panel colors and tarp colors (for the latest color combinations, check our web site: [www.lonestarmodelsinc.com](http://www.lonestarmodelsinc.com)). Additionally, our model features airbag suspension and offers model builders options like open or closed tarp, landing gear in up or down position, and two different kingpin options. If you plan to paint your model's side panels, begin with **Masking and painting recommendations**. If you purchased a pre-painted model or do not wish to paint your model, skip to **Recommended Assembly Sequence**

**Tools required:** Hobby knives (X-Acto or similar), straight edge razor blades, liquid cement (Tamiya, Testors, Tenax, or similar), ACC cement or RCZ56 or similar flexible glue, hobby tweezers, and, optionally, sprue nippers as sold by Intermountain or PBL and an Optivisor for cutting and gluing the very small parts. **Caution:** there are several very small parts in this kit that require extra caution when handling; these include the lights, hand grabs, and the tarp crank rod.

### Masking and painting recommendations

1. If you'll be painting your grain trailer, begin by masking the body panels of the trailer. On the prototype, generally only the side and end panels are painted. The rounded corner sections, upper and lower side and end rails, and the underbody of the prototype trailer is unpainted aluminum. Your unpainted kit is molded in gray so may wish to paint the trailer in a flat aluminum or silver then mask the body molding leaving only the side and end panels exposed for painting. Mask the corners and side rails, referring to the masking diagram for specific direction. Another option is to paint the entire trailer in silver except the tarp parts.
2. Paint the trailer body and tarp as desired.

### Recommended Assembly Sequence

1. On the main body of the trailer, file the bottom of the front grain outlet hopper flat to remove the sprue separation marks.
2. **Optional:** You may choose not to install the air tanks as they are hardly visible on the assembled trailer. Remove the two air brake reservoir tanks (parts **P3** from the exploded parts diagram below) from the sprue. Trim the mounting pins to approximately one half their original length and install inside the rear of the trailer above the rear suspension crossmembers. There are mounting holes visible from the top; one set inboard from the trailer wall and the second set inboard the largest of the three visible rear chassis crossmembers (the middle one). Mount the tanks so that the holes in the air tanks face the front of the trailer.
3. Remove the front and rear end slope sheets (parts **P1** and **P2**) from their molding sprue. Install the front slope sheet (**P1**), the flat piece with two riveted rectangles in the upper corners. **Caution: Be sure riveted rectangles are installed toward the front, upper side of the front hopper.** Glue from underneath, inside the trailer body. Install the rear slope sheet (**P2**, with the angle shelf facing the rear), gluing from inside the trailer body from underneath. It is possible to **carefully** glue the upper seam where the rear slope sheet joins the end wall as this will be covered by the rear end cap.
4. Remove the end caps (**P5**) from the sprue, two pieces of different sizes. The longer or larger of the two mount on the top, rear of the trailer body. If necessary, file the inner edge of the rear end cap to fit tightly over the body. The shorter end cap mounts on the front, filing for tight fit if necessary.
5. You must decide if you'll be using the small or large diameter end of the reversible kingpin (part **P11**). This will be determined by whether you want to mate the trailer to a stock Herpa style fifth wheel (large diameter) or a smaller fifth wheel hole or the trailer unhitched (both of these options use the smaller diameter pin).
6. Decide whether you want the landing gear in the up or down position. Remove the desired landing gear (**P6**) and glue the mounting pins in the mounting holes in the bottom of the trailer body forward of the front hopper bay. **Note: Be sure to install the landing gear so that the mounting bracket on the landing gear for the supports (U-shaped bracket midway up each leg) face toward the rear of the trailer.** Remove the landing gear supports (**P10**) from the sprue. If you look very carefully you'll notice the flattened portions of the bracket are of unequal length. On the **longer** flattened end of each support, remove the protruding pin.

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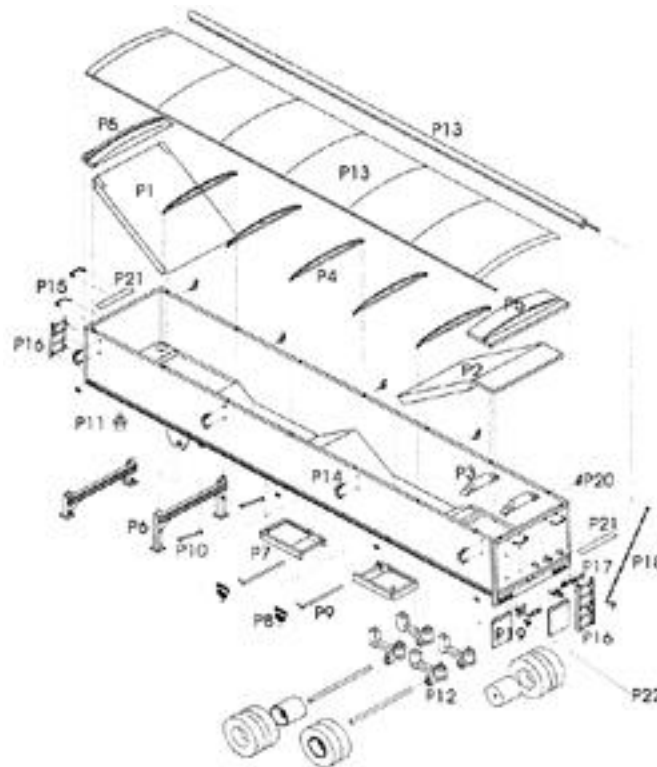
This will be the lower end of the support that attaches to the *outside* of the bracket on the landing gear leg. The pin on the *shorter* end is glued to the bracket on the trailer side sill (with the hole in it).

7. Before removing the two hopper door openers (*P8*) and the two hopper door crank rods (*P9*), inspect the door crank rods for any evidence of casting flash. It is much easier to remove any flash before removing the rods from the sprue. Remove the door openers and the door crank rods. Cement the short end of each crank rod into the mounting hole on the back of the door opener. **Caution: Be sure the flat edge of the door opener (the top) is positioned perpendicular to the crank rod.** Set assemblies aside to dry.
8. Remove the hopper gates (*P7*) from the sprue and glue to the bottom of the hopper bays. These parts have locating pins that determine their correct orientation (both hopper gate slides should face the center of the trailer). If you plan on modeling the trailer with a closed tarp, apply glue to the flat portion of each hopper bay from the bottom of the trailer and to the mounting pins from inside the trailer at the bottom of the hopper bays. If modeling an open tarp trailer, carefully apply glue to flat portion of the hopper gates on the outside of the trailer and then insert the hopper gates mounting pins from the bottom.
9. Remove the four suspension members from their sprue. Orient so the oval shaped axle opening is positioned to the *outside* of the centerline of the suspension member. Glue into the mounting holes at the rear of the trailer (two per suspension member). When properly positioned, the axle holes are offset to the rear of the trailer. **Caution: When pressing the suspension members into their mounting holes, DO NOT push on the oval shaped axle openings. This may cause breakage!**
10. Remove 4 side wall grab handles (*PI4*). Carefully install these in the four pairs of mounting holes on the left wall of the trailer. These are a press fit; glue is not required. It is recommended that you insert these using tweezers and apply force *only* directly above the mounting pins. There are four extra side grabs in case you break or drop any.
11. Remove 4 end wall grab handles (*PI5*) and mount two on the front wall near the top rail and two on the rear wall near the top rail. These, like the side wall grabs, are a press fit. It is recommended that you insert these using tweezers and apply force *only* directly above the mounting pins. There are two extra end grabs in case you break or drop any.
12. Remove the two end ladders (*PI6*) from the sprue. The ladders are different lengths; shorter one goes on the front, longer on the rear. Mount both ladders so the open rung is positioned at the top. When properly installed the ladders have a slight slope outward (away from the trailer wall) at the bottom of each ladder.
13. Mount the hopper gate opener and crank assemblies (from Step 7 above) on the left side of the trailer; mounting locators are molded on each of the left sides of the hopper bays on the first visible “step” below the base rail of the trailer. Apply glue to the angled edge of the hopper door opener and lay the crank rod inside the slots molded in the hopper gates. Carefully apply glue to the contact area between the crank rods and hopper gates. Apply *gentle* pressure to the crank rod resting inside the hopper gate slide slots until the glue has set.
14. Mount the rear step (*P22*) centered under the rear ladder, glued to the lip below the tail lights.
15. Mount the tarp hand crank support bracket (*PI7*) in the two mounting holes centered in the rear wall near the bottom rail. Apply glue from inside
16. **Carefully** remove the tarp option of your choice (open or closed) from it’s sprue taking extreme caution not to bend or break the shaft protruding from one end. If modeling an *open tarp*, skip to step #21.
17. **Closed tarp option:** Carefully dress the edges of the tarp paying particular attention to the front and rear of the closed tarp that will fit *over* the end caps. Test fit to assure a tight fit. Dress the outer edges of the trailer side walls to remove any flash that may be interfering with a tight fit. You may find it necessary to file the inner edges of the tarp sides to get the required fit. You may want to trim the left side of the rear end cap to allow the tarp rod to lay flat and straight; this is a trial-and-error fit so remove material slowly.
18. Along the right side of the tarp opposite the side with the protruding crank rod there are five recesses for the tarp rests. Open these recesses so that the tarp rest (*P20*) will fit snugly inside each recess.
19. Install the five tarp rests along the upper edge of the right side of the trailer. Apply glue sparingly from inside the trailer.

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20. Once you are satisfied with the fit of the tarp, glue into place by applying glue to the recessed areas of the underneath side of the tarp at the front and rear. Skip to step #23.
21. **Open tarp option:** If modeling an open tarp, install the five tarp supports (**P4**) to the side walls.
22. Install the five tarp rests (**P20**) along the upper edge of the right side of the trailer. Apply glue very sparingly to the mounting holes before inserting the tarp rest mounting pin. There is only one extra tarp rest so be very careful installing these pointed edge forward.
23. Open the recesses along the lower edge of the closed tarp to allow the tarp to slide down over the tarp rests. When properly positioned the closed tarp will fit snugly onto the tarp rests and allow a tight glue seam along the right edge of the upper trailer wall and the flat portion of the closed tarp.
24. Mount the tarp crank handle (**P18**) by *carefully* pressing the open end of the crank handle onto the rod protruding from the tarp. Position the tarp crank rod so that it is centered on the tarp crank rod support (**P17**). Apply glue sparingly to the point of contact.
25. Mudflaps attach to rear of trailer; note mounting pins.
26. Apply decals using decal guide for placement.
27. Apply flat, semi gloss, or gloss finish coat to seal decals.
28. Photo-etched steps attach at each end. Longer walkway goes on the front.
29. Lights must be removed from sprue and can be attached using ACC. They are very tiny so make sure to use fine tweezers.
30. Place wheels and tires through axle mounting holes in suspension. Congratulations, you are finished!



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Wilson Grain Trailer - Parts ID and Detail Guide



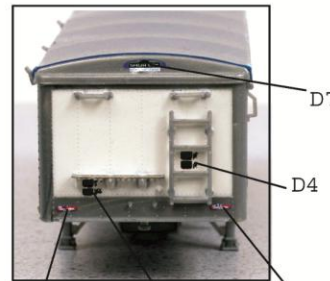
D1 (Reds towards rear)



D6



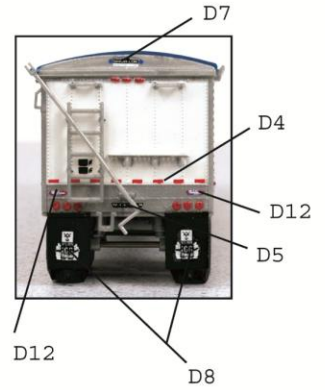
D1 (Red towards rear)



D12

D3

D12



D12

D8

